TECHNICAL DATA SHEET



Rockcote Smooth Set White

Active From: 24 Feb 2025

Rockcote Smooth Set White is a cement polymer modified powder blend requiring only the addition of clean water. Smooth Set White is designed for patching holes, form joints & minor imperfections in concrete or masonry. Smooth Set White can also be used to create a smooth finish over inconsistent substrates prior to painting.

Features Benef

- Pre-blended polymer modified white cement product.
- Exhibits minimal shrinkage.
- Excellent adhesion qualities.

- Easy to use.
- Durable.
- Interior/Exterior use.
- No site addition of cement required.

Uses

- Can be used interior and exterior.
- Rockcote Smooth Set White is not recommended for application over Core Filled PVC, Core Filled Fibre Cement and lightweight substrates such as AAC, EPS, Fibre Cement Sheet, etc.
- Designed for patching off form concrete joints and minor imperfections.
- Can be used as a top coat over Rockcote Quick Render to provide a smooth flat finish.
- Can be sanded back to remove minor imperfections (please ensure safety precautions are followed).

Colours and Gloss

- Rockcote recommends applying Rockcote primers and Armour membranes over this product for long term durability and protection.
- For interior or sheltered areas, oxides can be mixed into this product to create a coloured patina effect. Rockcote recommends that a maximum of 40 grams of powdered oxide per kg when colouring this product.

Sheen Level: Matt

Coverage Rate: 8m2/12 kg @ 1mm build

Application Method: Trowel

Dry Film Build: 0.5-1mm

Wet Film Build: Typically 0.5 to 1.0mm. For best results, do not apply greater than 2mm wet film

build. Use multiple coats for higher build.

Typical Data at 25°C and 50% Relative Humidity

Drying Time:8 hoursTouch Dry:4 hoursCuring Time:7 days

7 days at 25°C and 50% relative humidity. Will vary dependent on

temperature, humidity and film build.

No of Coats: 2

Clean Up: Water
Packaging Sizes: 12kg
Abrasion Resistance: Excellent
Water Resistance: Good
Pot Life: 2 hours

Substrate Conditions

- Must be applied over properly prepared substrates that are free of dirt, dust, release agents and any other contaminants.
- All substrates must be installed as per manufacturers' specifications prior to application.

Rockcote Enterprises Pty Ltd

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Mixing

- For traditional hawk and trowel application, mix approximately 12kg of Rockcote Smooth Set White to 4-4.5L of clean cool water for a minimum of 3 minutes.
- Use suitable high speed power mixer with a paddle type mixing blade.
- Allow mixture to activate for 10-15 minutes and adjust consistency by adding a little more water if required.

Application

- Apply in a tight coat with the use of stainless steel trowel.
- Product can be worked as it sets to form a smooth finish.
- Once the product has been applied and has dried it can be sanded back to a smooth finish.
- If Rockcote Smooth Set White is used as a finish, it must be sealed with Rockcote Repel or Clearcote within 7 days of application.

Precautions and Limitations

- Should not be applied in temperatures below 5°C or above 35°C.
- Should not be applied over any release agents.
- Should not be applied over glossy silicone based paints or sealants.
- Not suitable for application in swimming pools.

Transport and Storage

- Rockcote Smooth Set White must be kept dry during transportation and storage.
- When working with Smooth Set White, observe the usual precautions for handling cement based products.
- Avoid inhalation of the powder, prolonged skin contact and particularly eye contact.
- If contact occurs, flush thoroughly with clean water.
- · Wear protective clothing to minimise skin contact and wear goggles where spatter is likely.

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- Where spills occur, sweep up dry material or soak up liquid spillage with sand/sawdust and remove to suitable disposal.
- Rockcote Smooth Set White must be used within 1 year of manufacture.

Disposal

Dispose of in accordance with local council regulations

Safety Data

Refer Rockcote Smooth Set White SDS.

Disclaimer

Rockcote Enterprises Pty Ltd will not accept responsibility for any misuse of this product or if not applied by a skilled and experienced applicator and in accordance with our technical specifications. Due to our policy of continuing product improvement, Rockcote Enterprises Pty Ltd reserves the right to change these specifications without further notice. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

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